Work Orde Friday, April 16,												Page 1
Revision ID:	K10021 Spacepod Hard	dware Kit (-241)		Accept					Setup	Start Stop		
	4/16/2010	Start Qty: 2.00 Req'd Qty: 2.00			Cust Item II Customer:	D:						818 II 8 II81 I 881
Approvals:	Process Pla	n: MF	Date: 10-4 - 16			te:		.]		Start Stop		
Sequence ID/ Work Center II Draw-Nbr		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw-Nbr N/A		ision Nbr N/A										
Packaging Packaging	RIIA	Pick Kit Memo		0.00				_/6`	4-16)	sl	24
110 QC Quality Control		QC4- 100% Inspect kits Memo	for completeness	0.00 Scoloy/z	٥	-		(P))		n de despe	
	/			٨	0.1							

120

Packaging Packaging

Memo

Identify as per dwg & Stock Location: 122

0.00

CHGOOI

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W/O:			WORK ORDER CHANGES										
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No: PAR #			Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:					
		olution:											
NCR:			WORK ORDI	R NON-CONFORMA	NCE (NCF	R)			·				
DATE	STEP	Description of NC	ļ <u>-</u> -	Corrective Action Section		Verific	cation	Approval	Approval				
	J	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector				
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† .#≅:													

Work Order ID 57814

Friday, April 16, 2010 9:22:15 AM



Page 2

Item ID:

K10021

Accept

Setup Start

Stop



Revision ID:

Item Name:

Spacepod Hardware Kit (-241)

Start Date:

4/16/2010

Start Qty: 2.00

Required Date: 4/20/2010

Req'd Qty: 2.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

Date:

Start

Stop

QC: ___

Date: _____

SPC (Y/N):

Set Up/

Run Hours

Date:

Insp.

Sequence ID/ Work Center ID

130

Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Draw Draw Number Rev.

Plan Code

Accept Reject Qty Qty

Run

Reject

Number Stamp

W/O:			ES				- de marie		
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								. 100 Mg	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	A:	Date: _	
		esolution:							
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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Picklist Print Page 1 Friday, April 16, 2010 9:22:14 AM Work Order ID: 57814 Parent Item: K10021 Parent Item Name: Spacepod Hardware Kit (-241) Start Date: 4/16/2010 Required Date: 4/20/2010 Comments: IPP A 07.03.07 new issue EC Start Qty: 2.00 Required Qty: 2.00 Component Item ID/ Replacement Mfg/ Bin **Primary** Remaining Last Route Unit of Qty on Qty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Qty To Pick Issued Issued A3235-020-935 Purchased 110 Each 588.0000 16.0000 Warehouse Loc Qty Loc Code Location Main Warehouse ST281 588 106150 588 Purchased No 110 Each 309.0000 32.0000 Warehouse Loc Qty Loc Code Location Main Warehouse ST282 309 309 113238 10-4-20 54 Purchased No 110 Each 130.0000 4.0000 Warehouse Loc Oty Loc Code Location Main Warehouse ST351 130 111119 30 114330 100

W/O:			V	NGES						
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Ca	tegory:	NCI	R: Yes	No DQ	A:	Date:	
		esolution:								
NCR:			WORK OR	DER NON-CONFOI	RMANCE	(NCR)			18 + Ad
DATE	STEP	Description of NC	Initial	Corrective Action Action Descript	Section B	Verification		Approval	Approval	
		Section A	Chief Eng	Chief Eng	ion	Sign & Date	Secti	on C	Chief Eng	QC Inspector
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Friday, April 16, 2010 9:22:14 AM

Work Order ID: 57814

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)



Start Date: 4/16/2010

Required Date: 4/20/2010

Comments:	PP A 07.03.07	new issue EC						S	Start Qty: 2.00		Required Qty:	2.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-3A NO		Purchased	No		ν.	110	Each	302.0000	16.0000	10	4-20 50	1
				Wareho	<u>use</u>	Loc	<u>Qty</u>	Loc Code				
				Loca	<u>ation</u>							
				Main Wa	arehouse							
				ST3	50		302			<u>.</u>		
				_	113121		102			(Gr		
					113359		200		_			

Purchased

No

113359

110

110

Each

33.0000 16.0000

16-4-20

Warehouse Loc Oty Loc Code Location Main Warehouse ST350 33



Purchased

No

111965

33 Each

458.0000 72.0000



10-4-20 5/

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST325	458		-1-
113288	158		12
113359	300		

		WORK ORDER CHANGES											
STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
			-										
		 											
	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:						
		WORK ORDI	R NON-CONFORMA	NCE (NCF	R)								
STED	Description of NC				Verific	cation	Approval	Approval					
SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		k Secti		Chief Eng	QC Inspector					
								-					
							-						
					:								
								:					
		PAR #: Resolution:	STEP PROCEDURE CHAIR PAR #: Fault Cate Resolution: Disposition WORK ORDE STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORMA STEP Description of NC Section A Corrective Action Section Section A Action Description	STEP PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C CI WORK ORDER NON-CONFORMANCE (NCF STEP Description of NC Section A Section B Initial Action Description Sign 8	STEP PROCEDURE CHANGE By Date PAR #: Fault Category: NCR: Yes No DQA Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Corrective Action Section B Verific Section A Section B Secti	STEP PROCEDURE CHANGE By Date Qty PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr					

Picklist Print

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Work Order ID: 57814

Parent Item:

K10021



Parent Item Name: Comments:	Spacepod Hardward IPP A 07.03.07	, ,							tart Date: 4/16 Start Qty: 2.00		Required Date: 4 Required Qty: 2	
Component Item ID/ Item Name	Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C832R14 XE		Purchased	No			110	Each	778.0000	1 (8 8) (8 8)	GG-12-1	Je	
					ation	Loc	<u>Oty</u>	Loc Code			/	
				Main Wa			778 778		Т	6		Λ
AN5-5A Bolt		Purchased	No			110	Each	101.0000	2 0000	6-4,-20	Sy	
¢2. Bolt				Wareho Loca Main Wa	ation	<u>Loc</u>	<u>Oty</u>	Loc Code				
A h c 2 1 2	7 1			ST3	37		101			<u>a</u>		
AN960JD10 AN960JD10 Washer	78 ∭∭∭ ∭	Purchased	No		110865	110	101 Each	0.0000	16.0000	M1143	192 10	4.20\$
AN960JDT0L Washer		Purchased	No			110	Each	4,583.000	32.0000	10-4-6		
				Wareho Loca	use ation	<u>Loc</u>	Oty	Loc Code				1
				Main Wa			4502					
				513	110985		4583 4583		7	32		

W/O:			V	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CH	, , , , , , , , , , , , , , , , , , ,	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								Frod Mgi	
						•			
	<u> </u>			·					
Part No		PAR #:							
	Re	esolution:					Date:		
NCR:			WORK OR	DER NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC	1-10-1		ion B	Sign & Verification App			Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C		Chief Eng	QC Inspector
									-
								; ;	
· ·									

Picklist Print

Friday, April 16, 2010 9:22:14 AM

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Work Order ID: 57814

Parent Item:

K10021

Parent Item Name:

Spacepod Hardware Kit (-241)

Comments:

IPP A 07.03.07 new issue EC



Start Date: 4/16/2010

Required Date: 4/20/2010

Start Qty: 2.00

Required Qty: 2.00

								-			dan oa Keli	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
Sp. Washer		Purchased	No			110	Each	0.0000	6.0000	M113706	(0	4.000
D2174-041		Manufactured	No			110	Each	10.0000	4.0000	6-4-16	s)
				Wareho	<u>ition</u>	Loc	<u>Qty</u>	Loc Code	1		·	
				Main Wa			10				1	
		Manufactured	No		50320	110	10 Each	0.0000	2.0000	4	10	-4:30S
Keys, Key Chain, 350 Hings	a								<u> </u>	17183	<u>c-z</u> .	-4:300 32-25
D2985.— Label		Manufactured	No			110	Each	15.0000	2.0000	10-4 -	00	(DE) \$
				Wareho		Loc	<u>Qty</u>	Loc Code				
				Main Wa								
				STO:	32 48236		15 5		_	1		
				-			•		<u>9</u>	·		

10

50232

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W/O:	1, 4,		W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cat	egory:	_ NCR	:Yes N	10 DQ /	A :	_ Date: _	
	R	esolution:	on:	_ QA:	N/C Clo	sed:		Date:		
NCR:			WORK ORI	DER NON-CONFORMA	ANCE	(NCR))			
DATE	STEP	Description of NC			ion B		Verific	ation	Approvai	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	otion Sign & Date			on C	Chief Eng	QC Inspector
	,									
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Picklist Print

Friday, April 16, 2010 9:22:14 AM

Work Order ID: 57814

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 4/16/2010

Required Date: 4/20/2010

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Comments:	IPP A 07.03.07	new issue EC						S	Start Qty: 2.00		Required Qty:	2.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3015-3-7 (Manufactured	No			110	Each	125.0000	(1 00 () 100(10-4- 20) sl	
				Warehou	<u>ise</u>	Loc	<u>Qty</u>	Loc Code				
				Loca	tion							
				Main Wa	rehouse							
				ST03			125			744		
					43758 48238		26 3		_			
					, <u>5670</u> 1		96		_	J		_
(_D3547-1 ~(1101 1001	Manufactured	No			110	Each	15.0000	2.0000		/	')
Pracket										10-4-	30 5/	/
Bracket				XX7 1			0.				0 1	
				<u>Warehor</u> <u>Loca</u>		Loc	: Oty	Loc Code		• •	,	
				Main Wa								
	•			ST0			15		_			
					35454		1			*		
F2001-05					50260		14	• • • • • • • • • • • • • • • • • • • •	-	}		
D3,550-1		Manufactured	No			110	Each	24.0000	2.0000			1
Strut										10-4-	30 at	1(2m
Strut				<u>Wareho</u>	use	Loc	: Qty	Loc Code				
					<u>ıtion</u>							
				Main Wa	arehouse							
				ST2	71		24		_			
					48367		14		_	ă		
					56332		10		_			

	•											
W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
									;			
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes No DQA: Date:							
	Res	olution:	Disposition	l:	QA: N/C CI	osed:		Date: _				
NCR:			WORK ORDE	ER NON-CONFORMAL	NCE (NCF	R)						
DATE	STEP	Description of NC		n B	Verific	cation	Approval	Approval				
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector			
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Picklist Print

Friday, April 16, 2010 9:22:14 AM

Work Order ID: 57814

Parent Item:

K10021

Parent Item Name: Spacepod Hardware Kit (-241)



Start Date: 4/16/2010

Required Date: 4/20/2010

Page 6

	Comments:	PP A 07.03.07	new issue EC						\$	Start Qty: 2.00		Required Qty:	2.00
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
FI.	D3552-7		Manufactured	No			110	Each	11.0000	2.0000 	5577	3/_/0	4-145
					<u>Warehoo</u> <u>Loca</u>		Loc	<u>Qty</u>	Loc Code	-			
					Main Wa ST2			11		_			
,	D3554-7		Manufactured	No		32644 52451	110	1 10 Each	44.0000	2.0000			Λ
, . FZ			Manufactured				110	Lucii	11.0000		10-4	1-20 Sy	<i>V</i>
					Warehoo Loca	-	Loc	<u>Oty</u>	Loc Code		د -	/	
					Main Wa	70		44		_	3		
1	MS21042E3 16		Purchased	No		37674	110	44 Each	1,169.00	0 32.0000	10.4	<i>3</i> 6	sel Du
	Nut				Warehoo Loca		<u>Loc</u>	<u>Qty</u>	Loc Code		·		
					Main Wa			1169					
						113537		185 984			32		

W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CH	IANGE	:	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
-													
Part No	·	PAR #:	Fault Ca	tegory:	NCR: Yes No DQA: Date:								
	Res	olution:	Disposit	ion:	QA:	N/C Clo	sed:		Date:				
NCR:			WORK OR	DER NON-CONFOR	RMANCE	(NCR)							
DATE	STEP	Description of NC	Initial	Corrective Action				ation	Approval	Approval			
· · · · · · · · · · · · · · · · · · ·		Section A	Chief Eng	Action Descripti Chief Eng	ion [,]	Date	Section C		Chief Eng	QC Inspector			
					. :					-			
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Friday, April 16, 2010 9:22:14 AM

Work Order ID: 57814

Parent Item:

K10021

Parent Item Name:

Spacepod Hardware Kit (-241)



Start Date: 4/16/2010

Required Date: 4/20/2010

Comments:	IPP A 07.03.07								tart Date: 4/16 Start Qty: 2.00		Required Date: 4/2 Required Qty: 2.0	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M\$21042L5 Nut		Purchased	No			110	Each	360.0000	2.0000	10-4-2	0	
				<u>Wareho</u> <u>Loc:</u> Main Wa	ation	<u>Loc</u>	<u>Oty</u>	Loc Code			,	
				ST3	00 113523 113537		360 26 134		_	2		
MS24694-S67- 457-		Purchased	No		114108	110	200 Each	120.0000	1 10011 1001	10-4-2	10 Sf	
				<u>Wareho</u> <u>Loc</u> Main Wa	ation	<u>Loc</u>	<u>Oty</u>	Loc Code	` .			
				ST2			120 70 50			14		
MS24694-S69 V MINIMAN MARKET SCIENCE S		Purchased	No		,	110	Each	106.0000	1 (88) (48)	10-4-	20 (2)	SI
				Wareho Loca Main Wa ST2	ation arehouse	Loc		Loc Code		, ·		
				312	07/1		106		_			

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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
-													
		·				·							
Part No	•	PAR #:	Fault Cat	egory:	_ NCR: Yes	No DQ	A:	Date:					
	R	esolution:	Disposition	on:	_ QA: N/C CI	osed:		Date: _	·				
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCF	R)							
DATE	STEP	Description of NC	* '*		ion B	Verific	cation	Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector				
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REFERENCE ONLY

DART AEROSPACE LTD.

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P	age	е	4	1	of	4	3

ſ	-241_	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
	X									D350-600-241	SPACEPOD ™ LH, AS350
ŀ		Х								D350-600-242	SPACEPOD ™ RH, AS350/355
Ī			Х							D355-600-243	SPACEPOD ™ LH, AS355
ŀ	1		1	X	,	v				D350-600-245	DOOR ASSEMBLY LH
<u> </u>	<u>-</u>	1			Х					D350-600-246	DOOR ASSEMBLY RH
ŀ		· ·				Х				D350-600-247	SPACEPOD TH UPGRADE KIT LH
ŀ						<u> </u>	Х			D350-600-248	SPACEPOD ™ UPGRADE KIT RH
Ì								Х		D350-600-249	SPACEPOD ™ UPGRADE KIT
Ì	1	í	1			• •			Х	D350-600-449	SWITCH RELOCATION KIT
ţ											
	<u></u>	2	2						ď	D2174-041	WEB ASSEMBLY
								1		D2464-0360	NEOPRENE SEAL
				1	1					∕D2589_/	KEYS, KEY CHAIN
	-1-7	1	1						6	-D2985	DECAL
4	1	71	1			1	1	1	ĺ	D3015-3 /	LOCK NUT
L		<u> </u>		1		1				D3186-3	SPACEPOD DOOR, LH
ŀ	· · ·	 	<u> </u>		1		1			D3186-4	SPACEPOD DOOR, RH
ŀ	1**		1**							D3187-1	FLOOR
1		× + + +								D3187-2	FLOOR
1	1	· ·				·e.				D3188-5	SPACEPOD BODY
ŀ		1								D3188-6	SPACEPOD BODY
ŀ		-	í					-		D3188-7	SPACEPOD BODY
r	1	1_1	1			1	. 1	1		D3547-1 !	BRACKET
r	1	71	1			1	1	1		(D3550-1	STRUT
المم		1		1	1	1	1	1		D3552-7//	GAS SPRING
4		1	1	•		1	1	1		D3554-7/	BALL STUD
Ų		[-		•	<u>-</u>				
_	3	J's	8							AN3-3A L,	BOLT
L	2	1_2	2						T I	AN3-10A	BOLT
ļ		8 -	8							AN3H4	BOLT
أأم	4	<u>; - 1</u>	1		<u>-</u>	1	1	1	_	AN5-5A	BOLT
ų	36	36	36				•	,	<u> </u>	AN525-10R7	-SCREW
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ď	Zave	7	7				•	· · · · · ·	í	MS24694S67	_SCREW
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니		<u> </u>	<u> </u>	2	2	2	2	2		MS27039-0811	SCREW
ŀ	8	8	8	~		1	1	1		AN3235-020-935	WASHER
f.	8 _	\mathcal{Z}_{3}°	8				<u> </u>		1	AN960JD10/	WASHER
ŕ	6, 16	/16	16			1	1	1	 	AN960JD10L	WASHER
(سي ١٥	الله مسر	, 0	4	4	8	8	8		AN960JD8	WASHER
_		3	3	-		3	3	3	-	AN960JD516/	WASHER
	<u>-3]</u>	;) 		2	2	2	2	2		NAS1515H3	NYLON WASHER
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	1	1.41	1			1	1	1		MS21042L5, /	NUT
•	<u> </u>	16	16							-AKS7-1032-130	INSERT
-	28**.	28**	28**							AKS7-1032-130	INSERT
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Revision: E

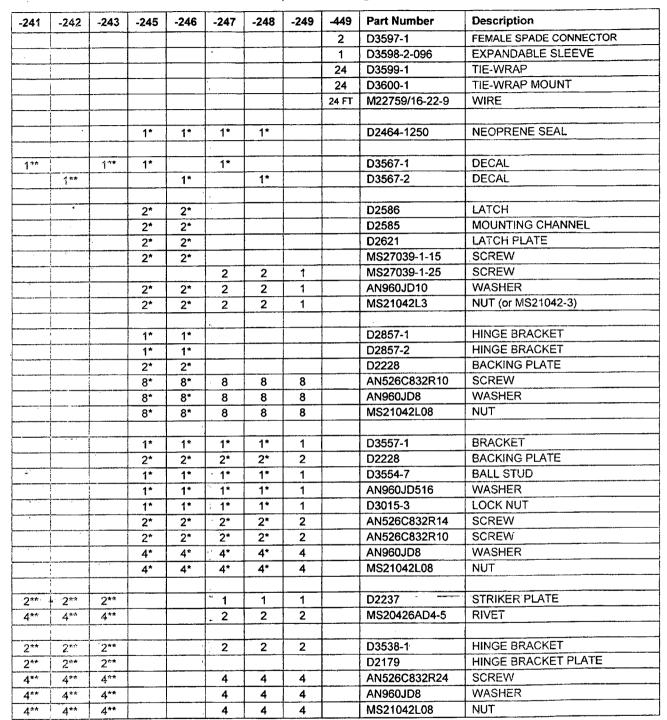
Date: 09.07.31

W/O:			WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
			·											
Part No		PAR #:	Fault Ca			NCR: Yes No DQA: Date:								
	R	esolution:				<u> </u>			Date:					
NCR:			WORK OR	DER NON-CO	ONFORMAN	CE (NCF	₹)							
DATE	STEP	Description of NC	Initial	Corrective Action 5	tion Section E Description	Sign 8	Verific		Approval	Approval				
· · · · · · · · · · · · · · · · · · ·		Section A	Chief Eng		ief Eng	Date		on C	Chief Eng	QC Inspector				
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DART AFROSPACE LTD.

REFERENCE ONLY

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^{*} PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

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Revision: E

Date: 09.07.31

^{**} PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No.		DAD #.	Fault Oat										
rantino					NCR: Yes No DQA: Date: QA: N/C Closed: Date:								
	ח	T						Date:					
NCR:	·		WORK ORL	DER NON-CONFORMA	NCE (NCR) 							
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	n B Sign &	Verifica		Approval	Approval				
		Section A	Chief Eng	Chief Eng	Date	Section C		Chief Eng	QC Inspector				
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